

modified to zero percent speed, Curb Idle Transmission Torque (CITT), except as permitted in §86.1337-90(a)(9). Also, all points with speed equal to or less than zero percent and torque less than CITT shall be modified to CITT. Motoring torque shall remain unchanged. In order to provide a smooth torque transition, all consecutive torque points that are between 0 and CITT shall be changed to CITT if the first of these is preceded or the last of these is succeeded by idle points. The manufacturer's specified CITT shall be based upon that value observed in typical applications at the mean of the manufacturers' specified idle speed range at stabilized temperature conditions.

(f) *Clutch operation.* Manual transmission engines may be tested with a clutch. If used, the clutch shall be disengaged at all zero percent speeds, zero percent torque points, but may be engaged up to two points preceding a non-zero point, and may be engaged for time segments with zero percent speed and torque points of durations less than four seconds. (See §86.1341 for allowances in the cycle validation criteria.)

(g) *Measured rated rpm.* The measured rated rpm corresponds to the 100 percent rpm values specified in the reference cycles (paragraphs (f) (1) and (2) of appendix I to this part). It is generally intended to represent the rpm at which maximum brake horsepower occurs. For the purposes of this test sequence, it shall either be defined as the manufacturer's specified rated speed, or calculated in the following way, whichever yields the higher speed:

(1) From the maximum torque curve generated per §86.1332, find the maximum observed brake horsepower of the engine.

(2) Calculate 98 percent of the observed maximum brake horsepower, and determine from the maximum torque curve the highest and lowest engine rpms at which this brake horsepower is observed.

(3) The highest and lowest of the 98 percent power rpms represent the endpoints of an rpm range. The midpoint of this range shall be considered

the measured rated rpm for cycle generation purposes.

[54 FR 14599, Apr. 11, 1989, as amended at 62 FR 47131, Sept. 5, 1997; 63 FR 24449, May 4, 1998; 65 FR 8279, Feb. 18, 2000]

**§ 86.1334-84 Pre-test engine and dynamometer preparation.**

(a) *Control system calibration.* (1) Before the cold soak or cool down:

(i) Final calibration of the dynamometer and throttle control systems may be performed. These calibrations may consist of steady-state operations and/or actual practice cycle runs, and must be completed before sampling system preconditioning (if applicable).

(ii) Conduct sampling system preconditioning for diesel engines (optional for model years prior to 2007) by operating the engine at a condition of rated-speed, 100 percent torque for a minimum of 20 minutes while simultaneously operating the CVS and secondary dilution system and taking particulate matter emissions samples from the secondary dilution tunnel. Particulate sample filters need not be stabilized or weighed, and may be discarded. Filter media may be changed during conditioning as long as the total sampled time through the filters and sampling system exceeds 20 minutes. Flow rates shall be set at the approximate flow rates selected for transient testing. Torque shall be reduced from 100 percent torque while maintaining the rated speed condition as necessary to prevent exceeding the maximum sample zone temperature specifications of §86.1310-2007.

(2) Following sampling system preconditioning cycle, the engine shall be cooled per §86.1335-90.

(b) [Reserved]

[48 FR 52210, Nov. 16, 1983, as amended at 49 FR 48145, Dec. 10, 1984; 52 FR 47874, Dec. 16, 1987; 62 FR 47131, Sept. 5, 1997; 66 FR 5186, Jan. 18, 2001]

**§ 86.1335-90 Cool-down procedure.**

(a) This cool-down procedure applies to Otto-cycle and diesel engines.

(b) Engines may be soaked at ambient conditions. No substances or fluids may be applied to the engine's internal or external surfaces except for water and air as prescribed in paragraphs (c) and (d) of this section.

(c) For water-cooled engines, two types of cooling are permitted:

(1) Water may be circulated through the engine's water coolant system.

(i) The coolant may be flowed in either direction and at any desired flow rate. The thermostat may be removed or blocked open during the cool-down but must be restored before the exhaust emissions test begins.

(ii) The temperature of the circulated or injected water shall be at least 10 °C (50 °F). In addition, the temperature of the cooling water shall not exceed 30 °C (86 °F) during the last 30 minutes of the cool-down.

(iii) Only water, including the use of a building's standard water supply, or the coolant type that is already in the engine (per §86.1327-90(e)) is permitted for cool-down purposes.

(2) Flows of air may be directed at the exterior of the engine.

(i) The air shall be directed essentially uniformly over the exterior surface of the engine at any desired flow rate.

(ii) The temperature of the cooling air shall not exceed 86 °F (30 °C) during the last 30 minutes of the cool-down, but may be less than 68 °F (20 °C) at any time.

(d) For air-cooled engines, only cooling as prescribed in paragraph (c)(2) of this section is permitted.

(e)(1) The cold cycle exhaust emission test may begin after a cool-down only when the engine oil and water temperatures are stabilized between 68 °F and 86 °F (20 °C and 30 °C) for a minimum of fifteen minutes.

(i) These temperature measurements are to be made by temperature measurement devices immersed in the sump oil and in the thermostat housing or cylinder head cooling circuit, the sensor parts of which are not in contact with any engine surface.

(ii) The flow of oil and water shall be shut off during this measurement. Air flow, except as necessary to keep the cell temperature between 68 °F and 86 °F (20 °C and 30 °C), shall be shut off. No engine oil change is permitted during the test sequence.

(2) Direct cooling of engine oil through the use of oil coolers or heat exchangers is permitted. The cold cycle emission test may begin only when the

requirements in paragraph (e)(1)(ii) are met.

(3) Any other means for the direct cooling of the engine oil must be approved in advance by the Administrator.

(f)(1) The cold cycle exhaust emission test for engines equipped with exhaust aftertreatment devices may begin after a cool-down only when the aftertreatment device is 77 °F ±9 °F (25 °C ±5 °C), in addition to the temperature restrictions in paragraph (e) of this section. For catalysts, this temperature must be measured at the outlet of the catalyst bed.

(2) Exhaust aftertreatment device cool-down may be accomplished in whatever manner and using whatever coolant deemed appropriate by proper engineering judgment.

The aftertreatment device, engine, and exhaust piping configurations shall not be separated, altered, or moved in any way during the cool-down.

(g) For engines with auxiliary emission control devices which are temperature dependent, the cold start shall not begin until the temperature readings of the auxiliary emission control devices are stable at 77 °F ±9 °F (25 °C ±5 °C).

(h) At the completion of the cool-down all of the general requirements specified in §86.1330, the oil temperature specification set forth in paragraph (e) of this section, and the catalyst temperature specifications in paragraph (f) of this section must be met before the cold cycle exhaust emission test may begin.

[62 FR 47131, Sept. 5, 1997]

**§ 86.1336-84 Engine starting, restarting, and shutdown.**

(a) The engine shall be started according to the manufacturer's recommended starting procedure in the owner's manual, using either a production starter motor or the dynamometer. The speed at which the engine is cranked (motored) with the dynamometer shall be equal to the cranking speed (nominal speed ±10 percent) in the vehicle with a fully charged battery. The time taken to accelerate the engine to cranking speed by the dynamometer shall be equal (nominal ±0.5 seconds) to the time required with a